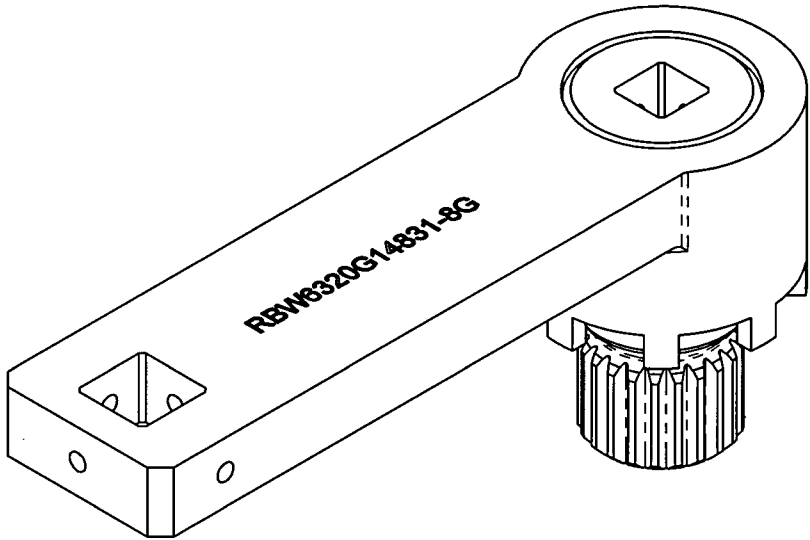
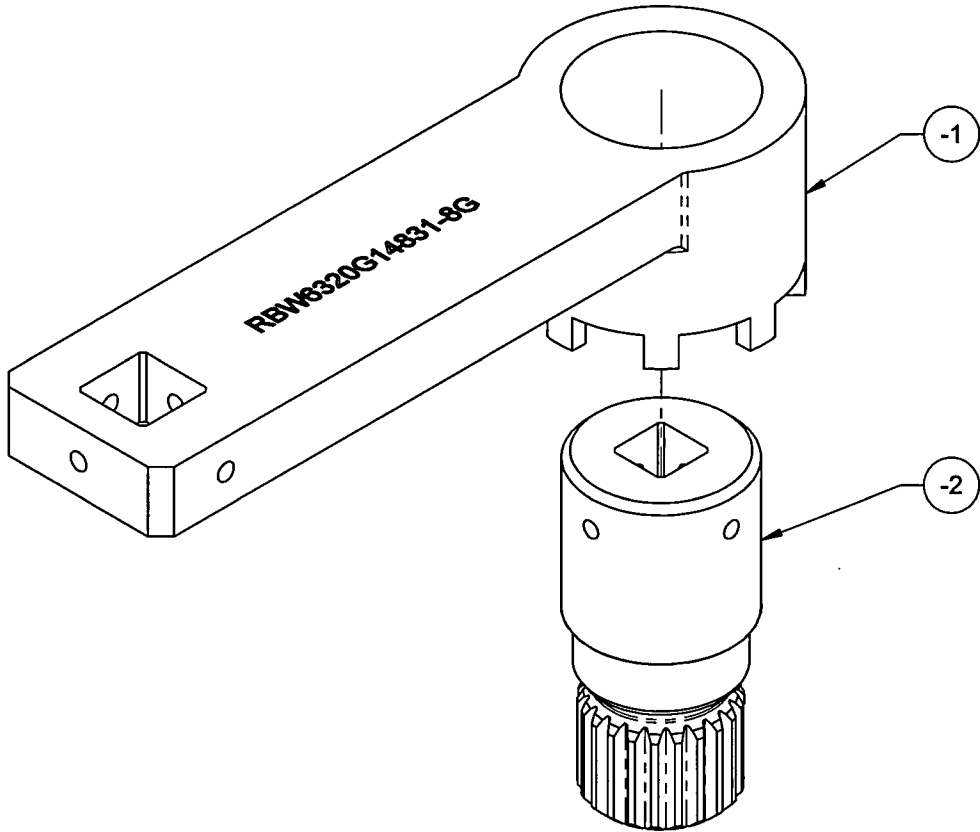


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6320G14831-8G-1	WRENCH
-2	1	RBW6320G14831-8G-2	SPLINED SHAFT



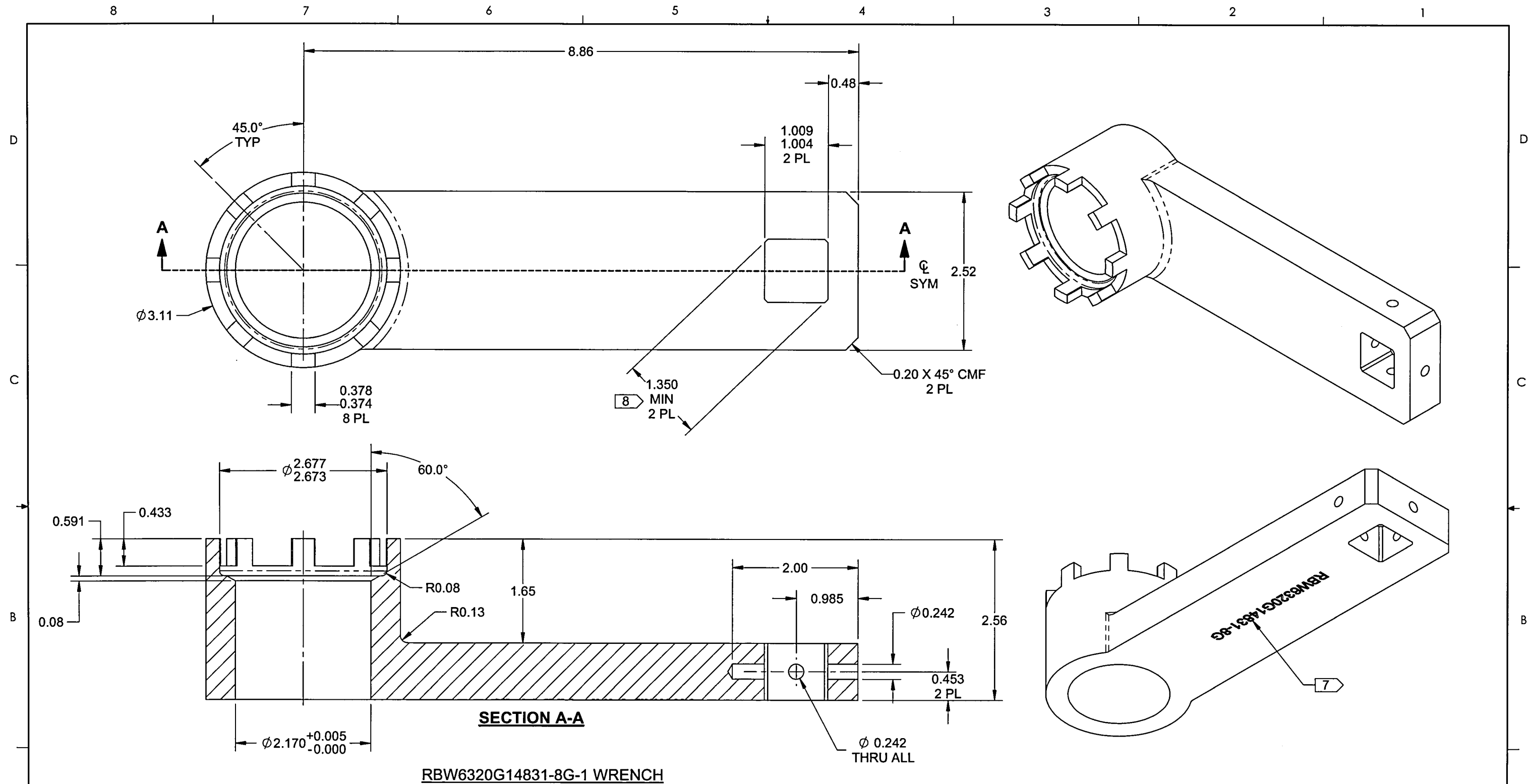
RBW6320G14831-8G T/R DRIVE QUILL RING NUT REMOVAL / INSTALLATION ASSY

8

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: N/A
- 7) IDENTIFICATION: N/A
- 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	18-566	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	ML	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6320G14831-8G	SHEET 1 OF 3
APPROVED	VM	TITLE	SCALE
DATE 8/28/2018		T/R DRIVE QUILL RING NUT REMOVAL / INSTALLATION ASSY	NTS
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- NOTES:
- 1) MATERIAL: 4140/4142 (28-32 Rc)
  - 2) HEAT TREAT: N/A
  - 3) FINISH: ZINC PLATE (YELLOW OR BLACK) PER ASTM B633 TYPE 2 CLASS 2
  - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
  - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
  - 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN
  - 8) BROACH CORNERS CAN BE RELIEVED WITH 1/16" DRILL DIA. IF NECESSARY

DESIGN	VM	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	ML	TOOL PART #	REV. A
MFG. APPR.	DP	<b>RBW6320G14831-8G</b>	SHEET 2 OF 3
APPROVED	VM	TITLE	SCALE
DATE <b>8/28/2018</b>		T/R DRIVE QUILL RING NUT REMOVAL / INSTALLATION ASSY	NTS
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